

SHIP ASAP

Work Order ID 60753

Thursday, July 22, 2010 9:01:47 AM

Page 1

Item ID: D206-555-002

Accept

Revision ID:

Item Name: Scuff Plate Fwd RH

Start Date: 7/22/2010 Start Qty: 1.00

Required Date: 7/23/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: *mt* Date: *10-7-22* Tooling:

QC: Date: SPC (Y/N):

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D206-555

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Type Labels as per PPP D206-555-002

Siola h3

210

0.00



Small Fab

Memo

0.00

Small Fab

Finish on bench forming Jig DT 8315-2
Remove tooling tabs and deburr-polish*Material B33108**SP**10/07/23**Formed 17*

220

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

*Siola h3**10*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60753

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Item ID: D206-555-002

Accept

Setup

Start

Revision ID:

Item Name: Scuff Plate Fwd RH

Stop

Start Date: 7/22/2010 Start Qty: 1.00

Required Date: 7/23/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

230

QC4- 100% Inspect kits for completeness

0.00

S 10/07/23

SAVES L.O. 2840



QC

Memo

0.00

Quality Control

①

10/10/23 ①

240

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/07/23

MF

10-7-23

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Picklist Print

Thursday, July 22, 2010 9:01:47 AM

Page 1

Work Order ID: 60753

Parent Item: D206-555-002

Parent Item Name: Scuff Plate Fwd RH

Start Date: 7/22/2010

Required Date: 7/23/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev C 99.06.29 returned to electro polish DM
IPP Rev:D Now on Waterjet 07-06-11 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-555-002

Manufactured No

Each 9.0000

1



Scuff Plate Fwd RH



33108 x1

Location

Loc Qty

Loc Code

MEZZ

9

33108

9

DB 10-07-22

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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NOTE: Date & initial all entries

DESIGN JB	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D206-555	REV. G SHEET 1 OF 7
DATE 06.09.01		TITLE DOOR SILL SCUFF PLATES SCALE NTS	
A	89.06.08	NEW ISSUE	
B	98.10.26	RE-DRAWN ADDED D206-555-011/-012/-045	
C	06.09.01	REVISED FINISH PER NCR 016	

60753

QTY REQUIRED			PART NO.	DESCRIPTION
-041	-043	-045		
X			D206-555-041	SCUFF PLATE KIT 206 A/B
	X		D206-555-043	SCUFF PLATE KIT 206 L/L1/L3
		X	D206-555-045	SCUFF PLATE KIT 206 L/L1/L3, EXECUTIVE INTERIOR
1			D206-555-001	FORWARD LH
1			D206-555-002	FORWARD RH
1			D206-555-003	AFT LH
1			D206-555-004	AFT RH
	1		D206-555-005	FORWARD LH
	1		D206-555-006	FORWARD RH
	1	1	D206-555-007	AFT LH
	1	1	D206-555-009	AFT RH
		1	D206-555-011	FORWARD LH
		1	D206-555-012	FORWARD RH

RELEASED
67.11.08 *[Signature]*

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DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

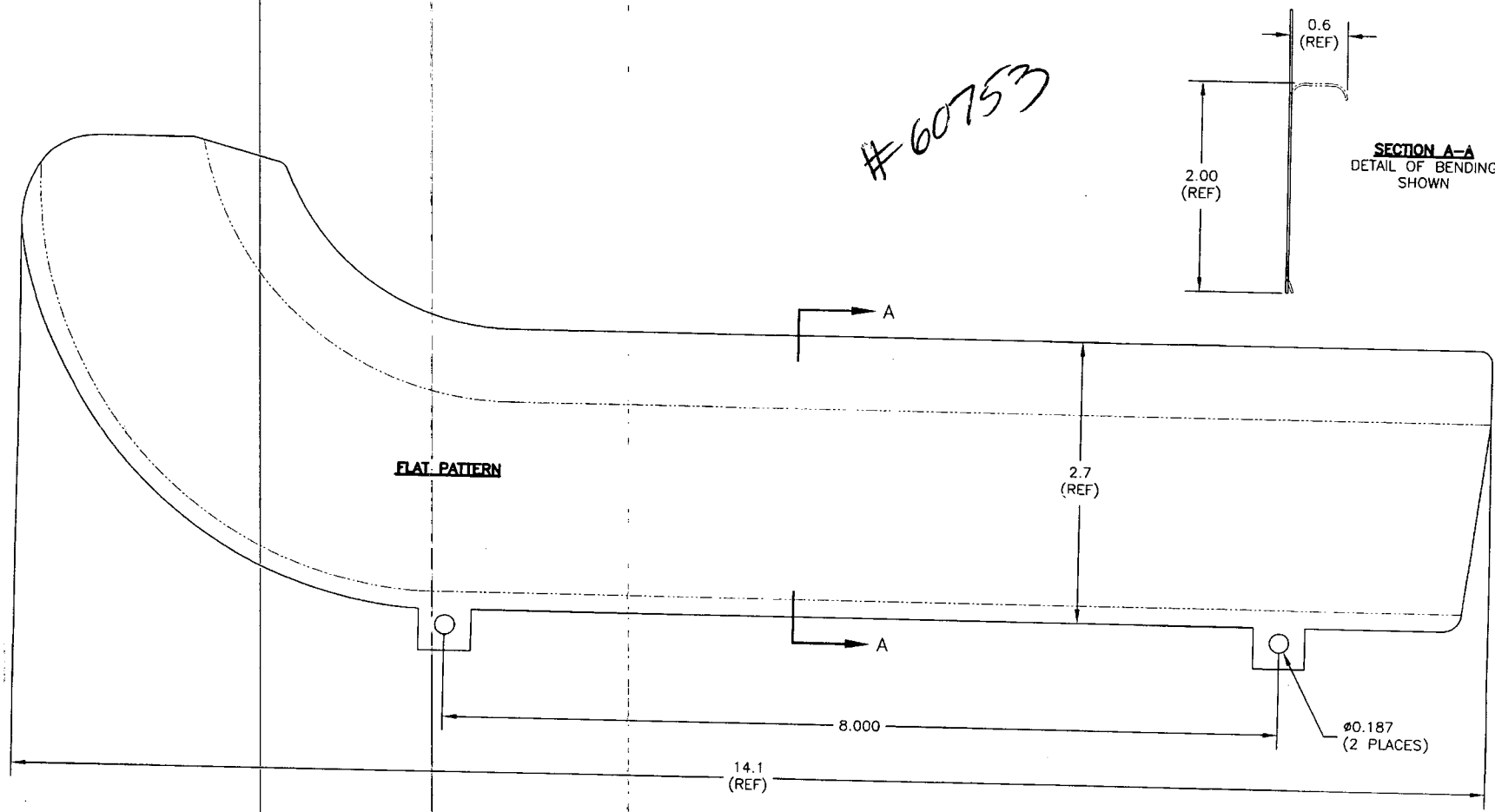
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#60753



D206-555-001 (BEND IN DIRECTION SHOWN IN SECTION A-A)
D2D6-555-002 (BEND OPPOSITE)

NOTES

- 1) BEND PER M/F TEMPLATE D206-555-T1
- 2) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.020 THICK, PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S25GA)
- 3) FINISH: ELECTROCHEMICALLY POLISH PER ASTM B912 (OR EQUIVALENT), HIGH SHINE FINISH, NO SCRATCHES ON SURFACES
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
 07-11-08

DESIGN JB	DRAWN BY JB	DART DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED PH	APPROVED H	DRAWING NO. D206-555
DATE 06.09.01		TITLE DOOR SILL SCUFF PLATES
		REV. C SHEET 2 OF 7 SCALE 1:1

W/O:			WORK ORDER CHANGES					
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